## IN THE CLAIMS:

Please cancel Claims 1-21.

Please add the following Claims:

- 22. A composition comprising a purified non-naturally-occurring DNA polymerase, or fragments thereof, capable of DNA synthetic activity, said polymerase derived from *Thermotoga neapolitana*.
- 23. A composition comprising a mutant DNA polymerase, said mutant polymerase derived from a *Thermotoga neapolitana* DNA polymerase.
- 24. The composition of Claim 23, wherein said mutant DNA polymerase comprises a mutation that reduces a 3'-5' exonuclease activity of said DNA polymerase.
- 25. The composition of Claim 23, wherein said mutant DNA polymerase comprises a mutation that reduces a 5'-3' exonuclease activity of said DNA polymerase.
- 26. The composition of Claim 23, wherein said mutant DNA polymerase comprises a mutation resulting in said DNA polymerase having reduced discrimination against dideoxynucleotides.
- 27. The mutant DNA polymerase of Claim 23, wherein said mutant DNA polymerase comprises one or more amino acid substitutions.
- 28. The mutant DNA polymerase of Claim 23, wherein said mutant DNA polymerase comprises one or more amino acid deletions.

- 31. A composition comprising an isolated nucleic acid encoding a mutant *Thermotoga neapolitana* DNA polymerase.
- 32. The composition of Claim 31, wherein said mutant DNA polymerase comprises a mutation that reduces a 3'-5' exonuclease activity of said DNA polymerase.
- 33. The composition of Claim 31, wherein said mutant DNA polymerase comprises a mutation that reduces a 5'-3' exonuclease activity of said DNA polymerase.
- 34. The composition of Claim 31, wherein said mutant DNA polymerase comprises a mutation resulting in said DNA polymerase having reduced discrimination against dideoxynucleotides.
- 35. The composition of Claim 31, wherein said DNA molecule is selected from the group consisting of pM284, pD323E, and pD323,389A.
- 36. The composition of Claim 31, wherein said DNA molecule further comprises expression control elements.
- 37. The composition of Claim 36, wherein said expression control elements comprise an inducible promoter.
- 38. A method of producing a mutant *Thermotoga neapolitana* DNA polymerase, said method comprising:

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- (a) culturing a cellular host cell comprising a gene encoding a mutant *Thermotoga* neapolitana DNA polymerase;
  - (b) expressing said gene; and
  - (c) isolating said mutant Thermotoga neapolitana DNA polymerase from said host cell.
  - 39. The method of Claim 38, wherein said host is *E. coli*.
- 40. A mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 3'-5' exonuclease activity of said polymerase, wherein said mutation is in the 3'-5' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 41. An isolated DNA molecule comprising a DNA sequence encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 3'-5' exonuclease activity of said polymerase, wherein said mutation is in the 3'-5' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 42. A recombinant host cell comprising a DNA sequence encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 3'-5' exonuclease activity of said polymerase, wherein said mutation is in the 3'-5' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 43. A method of producing a mutant Thermotoga neapolitana DNA polymerase, said method comprising:
- (a) culturing a host cell comprising a gene encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 3'-5' exonuclease activity of said polymerase, wherein said mutation is in the 3'-5' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase;

- (b) expressing said gene; and
- (c) isolating said mutant Thermotoga neapolitana DNA polymerase from said host cell.
- 44. A mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 5'-3' exonuclease activity of said polymerase, wherein said mutation is in the 5'-3' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 45. An isolated DNA molecule comprising a DNA sequence encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 5'-3' exonuclease activity of said polymerase, wherein said mutation is in the 5'-3' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 46. A recombinant host cell comprising a DNA sequence encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 5'-3' exonuclease activity of said polymerase, wherein said mutation is in the 5'-3' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase.
- 47. A method of producing a mutant Thermotoga neapolitana DNA polymerase, said method comprising:
- (a) culturing a host cell comprising a gene encoding a mutant Thermotoga neapolitana DNA polymerase having a mutation that substantially reduces or eliminates 5'-3' exonuclease activity of said polymerase, wherein said mutation is in the 5'-3' exonuclease domain of said polymerase, and further wherein said mutant Thermotoga neapolitana DNA polymerase is a Pol I-type DNA polymerase;
  - (b) expressing said gene; and

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(c) isolating said mutant Thermotoga neapolitana DNA polymerase from said host cell.